Automatic Shuttle, Interchangeable Die Cutting Heat Seal Machine

This low cost machine offers a fast and effective solution for sealing heat sensitive film to containers for a tamper evident, stay-fresh seal.

**Versatile**
- Interchangeable Pockets and Dies
- Custom Pockets and Dies Available
- Choice of Automatic or Manual Seal
- Optional Date Printer
- Adjustable Heat Settings & Dwell Time
- Registered Print Capability

**Fast**
- Automatic Feed and Seal Feature
- Display Shows Number of Containers
- Sealed in Cycle
- 5 Minute Warm Up Time
- Simple Pocket and Die Change Over
- Seals 10 to 20 Containers Per Minute,
  Depending on Tray Size and Material

**Safe**
- Automatic Shut Off to Prevent Injury

**Quality**
- Die Cuts Around Container for an Attractive Look
- Consistent, Leak-Proof Seals
- Film Tensioner Provides a Wrinkle-Free Seal
- Low Maintenance
- Heavy Duty, Stainless Steel Construction
- 12 Month Warranty on Parts
- Digital Controls with Microcomputer
- Program

*Suitable for PP, PE, PET, PVC, Card Board or Foil Trays
*#304 Stainless Steel and Aluminum Construction
*Manual or Automatic mode
*One set of tooling included with machine purchase-
additional tooling available
*MAP (Modified Atmosphere Packaging) available in all models
The Preferred Pack PP-900 Series of Automatic Table Top Shuttle Style Tray Sealers are a fast and easy way to seal small to medium quantities of trays at an affordable price.

This Semi-Automatic Tray Sealing Machine is a table top model used for sealing heat sensitive film to preformed trays or containers for a tamper evident stay-fresh seal, it will seal and die cut the film around the container for an attractive look. The temperature and sealing time can be set depending on the type of tray and material being sealed. When you load the tray a sensor in the machine detects the tray and automatically advances the tray into the sealing area to initiate the sealing cycle once inside the pneumatic cylinder moves downward to apply the seal pressure and at the same time die cuts around the tray to make a nice clean cut around the tray leaving no scrap, the sealing fixture will then move outward where the tray may be removed. The film is then automatically advanced for the next package. This machine is designed to ensure that each compartment of the tray is separately sealed. Easy changeover of tooling allows operator to run different trays easily.

<table>
<thead>
<tr>
<th>Model</th>
<th>Max Tray Size</th>
<th>Capacity</th>
<th>Cavity</th>
</tr>
</thead>
<tbody>
<tr>
<td>PP-900S1</td>
<td>8.6” x 6.7”</td>
<td>(450-500pcs/hr)</td>
<td>1 Cavity</td>
</tr>
<tr>
<td>PP-900S2</td>
<td>3.9” x 6.7”</td>
<td>(800-1000pcs/hr)</td>
<td>2 Cavity</td>
</tr>
<tr>
<td>PP-900S4</td>
<td>3.9” x 2.95”</td>
<td>(1350-1500pcs/hr)</td>
<td>4 Cavity</td>
</tr>
<tr>
<td>PP-900L1</td>
<td>12.6” x 9.8”</td>
<td>(450-500pcs/hr)</td>
<td>1 Cavity</td>
</tr>
<tr>
<td>PP-900L2</td>
<td>5.9” x 9.8”</td>
<td>(750-800pcs/hr)</td>
<td>2 Cavity</td>
</tr>
<tr>
<td>PP-900L4</td>
<td>5.9” x 4.3”</td>
<td>(1250-1450pcs/hr)</td>
<td>4 Cavity</td>
</tr>
<tr>
<td>PP-900XL1</td>
<td>13.8” x 10.2”</td>
<td>(400-450pcs/hr)</td>
<td>1 Cavity</td>
</tr>
<tr>
<td>PP-900XL2</td>
<td>6.3” x 11”</td>
<td>(700-800pcs/hr)</td>
<td>2 Cavity</td>
</tr>
<tr>
<td>PP-900XL4</td>
<td>6.3” x 4.7”</td>
<td>(1150-1350pcs/hr)</td>
<td>4 Cavity</td>
</tr>
<tr>
<td>PP-900XXL1</td>
<td>16.5” x 11.4”</td>
<td>(375-450pcs/hr)</td>
<td>1 Cavity</td>
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<tr>
<td>PP-900XXL2</td>
<td>7.7” x 11.4”</td>
<td>(650-750pcs/hr)</td>
<td>2 Cavity</td>
</tr>
<tr>
<td>PP-900XXL4</td>
<td>7.7” x 5.1”</td>
<td>(1050-1350pcs/hr)</td>
<td>4 Cavity</td>
</tr>
</tbody>
</table>

Gas Flush (MAP-Modified Atmosphere Packaging) available on any model.

Optional Date Coder Available